



Dart Aerospace Ltd.
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647.1308
Job Sheet 212927



Part No: 647.1308

Job Qty: 1 pcs

Part Name: EC145 T2 Cable Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 9/17/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 647.1308 REV.D IPP REV:A NEW ISSUE 15.07.09 JLM VERIFIED BY:DD IPP REV:B 18.05.02 AS PER REV.E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	9/17/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		DAS
							Packaging 1 - 7		28
							Packaging 1 - 8		7-89
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		SEP 09 2020
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S302045



Part: 647.1308

Job No: 212927

Serial No/Batch: S302045

Revision: E

Inspector:

Exp Date: 09/22/2020

Instructions: FAA STC SR02290LA 16/06/14 T6 STC LoA RI

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
110	QC 4	1 pcs	9/17/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
120	Packaging 3-1 - Stock - B4B	1 pcs	9/17/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
125	DC - 1 - B4B	1 pcs	9/17/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B

DAS
69
9.89

SEP 2 2 2020

DAS
69
9.89

SEP 2 2 2020

DAS
21
9.89

SEP 2 2 2020

130 QC 21 - FG	1 pcs	9/17/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	SEP 22 2020
				QC 21 - FG - 9	DAE
				QC 21 - FG - 77	21
				QC 21 - FG - 28	3-8

Part Op 100 - (Pick Kit)

Descriptions: 110 - (QC4- 100% Inspect kits for completeness)

120 - Identify and pack for shipping as per PPP 647.1308 Location: EXPIRY DATE OF: RTV Loctite 598:

MAGNOBOND 6398 PART 1: MAGNOBOND 6398 PART 2: SEALANT

PR-1425: ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND

PART2 AND SEALANT PR-1425 ***

125 - (Document Control) Photocopy bluefile & type labels per PPP 647.1308

130 - (QC21- Final Inspection - Work Order Release)

017235

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5301938
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5301939
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5285207
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5299615
601.2999	Screw	3 pcs (3 ea)	100-Packaging 1 - Pick Kit	5267822
647.0112	Strut Bracket	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5258631
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5297650
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5297726
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5284348
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5112992
647.1703	Skid Deflector Assembly	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5149973(x1) 5300 441(x1)
647.2010	Upper Strut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	F106783
647.2011	Lower Strut	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5296515
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5166050
90965A160	Washer 601.2375	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5073066
91292A080	Screw	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	3300475
93475A270	Washer	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5300476
93625A300	Locknut D5678-1	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5291324
AN3-11A	Bolt	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	5228668
AN3-15A	Bolt	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5298098
AN3C10A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5301281
LN9023A8-1.4544.9	Lock Tab	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5301496
LN9037-08018	Screw	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5289803
MS21042L08	Use Ms21042L08	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5297612
MS21042L3	Nut use MS21042L3 per QSI 017	19 Ea (19 ea)	100-Packaging 1 - Pick Kit	5294915
MS21042L4	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5292670
MS27039-08-13	Screw	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5123937
MS27039-1-14	Screw	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5283139
NAS1149F0332P	Washer (AN960-10L)	42 Ea (42 ea)	100-Packaging 1 - Pick Kit	5294913
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5259479
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5248080
NAS6604-66	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5298197

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	36	0
	601.2045	1	9	0
	601.2999	3	37	0
	647.0112	8	60	0
	647.1402	1	2	0
	647.1403	1	2	0
	647.1601	1	8	0
	647.1610	1	13	0
	647.1703	2	3	0
	647.2010	2	8	0
	647.2011	2	8	0
	647.2113	1	4	0
	90965A160	3	36	0
	91292A080	4	4	0
	93475A270	8	3	0
	93625A300	4	11	0
	AN3-11A	12	96	0
	AN3-15A	5	84	0
	AN3C10A	2	6	0
	LN9023A8-1.4544.9	8	3	0
	LN9037-08018	8	166	0
	MS21042-08	4	0	0
	MS21042-3	19	341	0
	MS21042L4	4	1,918	0
	MS27039-08-13	4	81	0
	MS27039-1-14	4	374	0
	NAS1149F0332P	42	2,114	0
	NAS1149F0432P	8	380	0
	NAS1149FN832P	8	1,868	0
	NAS6604-66	4	13	0
Part Specifications				
Specifications could not be found.				

Plex 9/9/20 10:54 AM Dart.Renwick.Jennifer